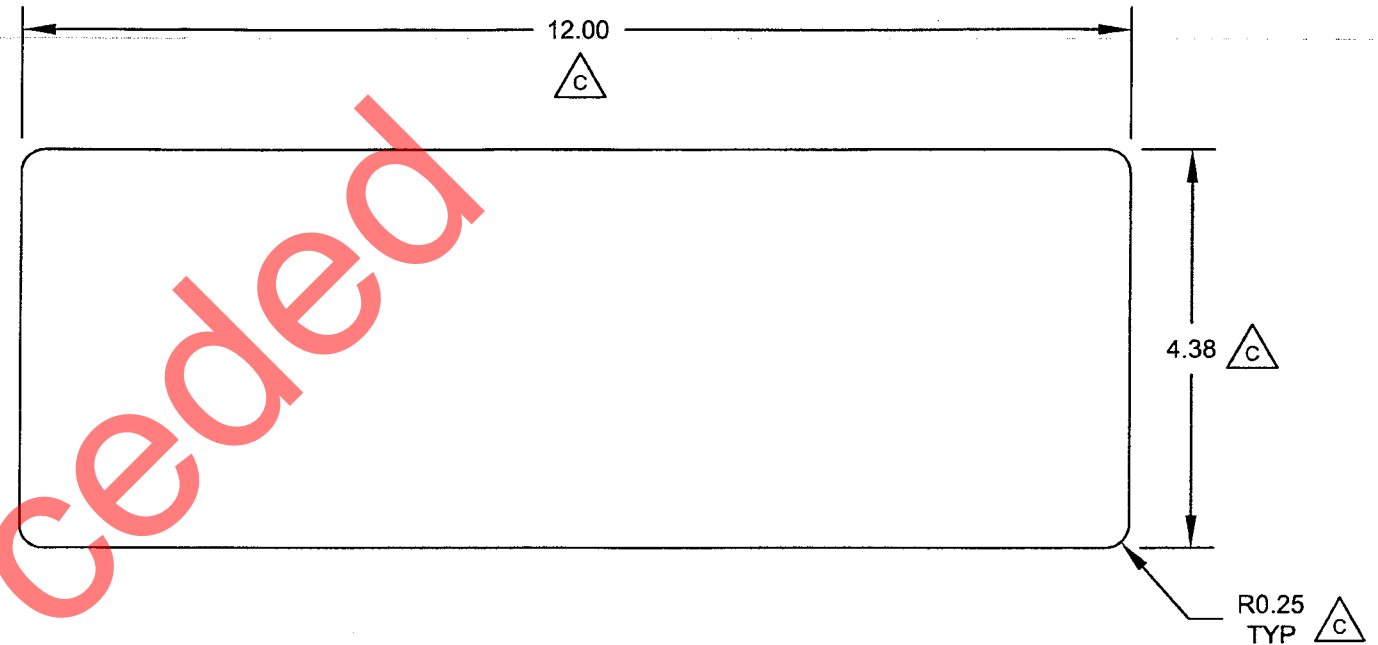
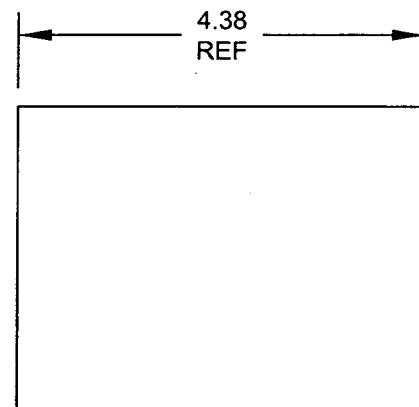


D3189-1 CHAFING SHIELD
(ROLL D3189-1F AS SHOWN)



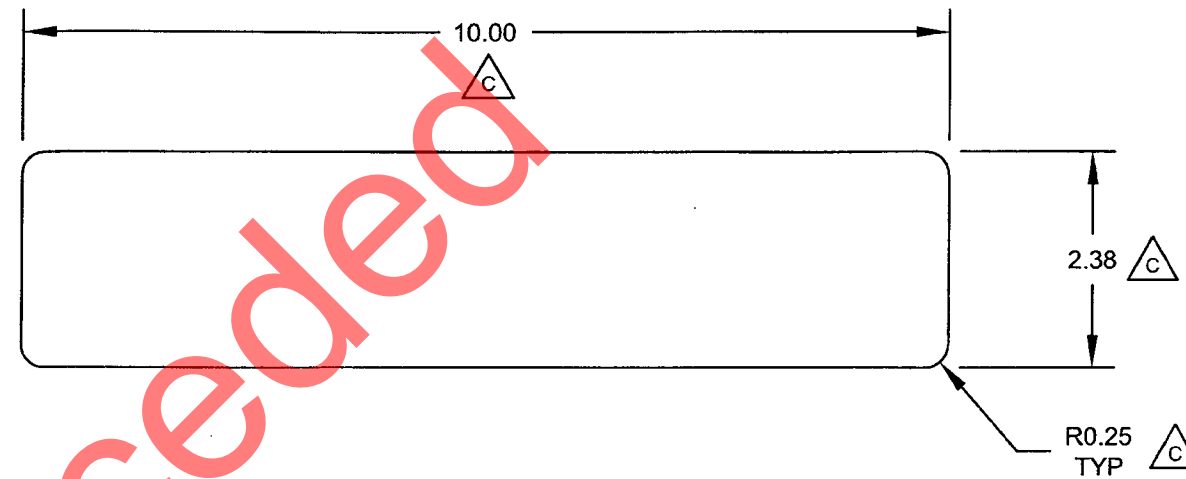
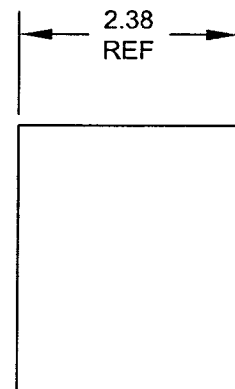
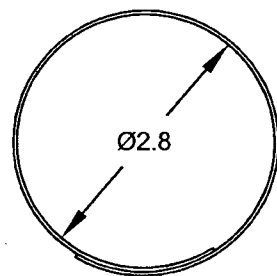
D3189-1F FLAT PATTERN

RELEASED
2012-09-04
WMP

NOTES:

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.30 lbs

| | | | |
|------------|--|--|--------------|
| C | -1/3 ENLARGED TO REDUCE CHANCE OF DMG TO CROSSTUBE, ALL FILLETS INCREASED TO R0.25 | CP | 12.08.14 |
| B | ADD -3 | CP | 07.01.05 |
| A | NEW ISSUE | CP | 03.05.08 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | | | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | | D3189 | SHEET 1 OF 2 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | CHAFING SHIELD | NTS |
| DATE | 12.08.14 | COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |



D3189-3F FLAT PATTERN

D3189-3 CHAFING SHIELD
(ROLL D3189-3F AS SHOWN)

NOTES:

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.13 lbs

| | | | |
|------------|----------|---|--------------|
| DESIGN | 92 | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | 92 | | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | | D3189 | SHEET 2 OF 2 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | CHAFING SHIELD | NTS |
| DATE | 12.08.14 | COPYRIGHT © 2003 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

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2012-09-04
WFO